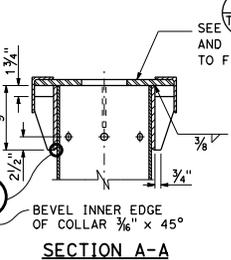
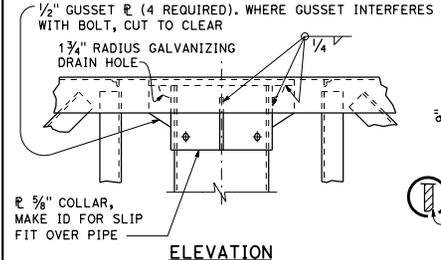
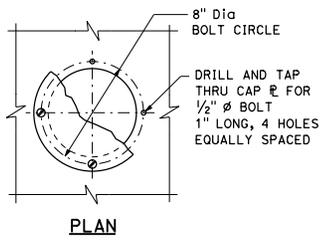
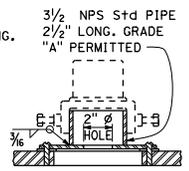
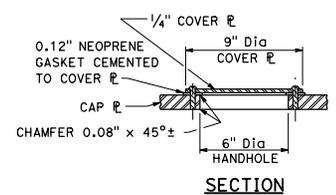


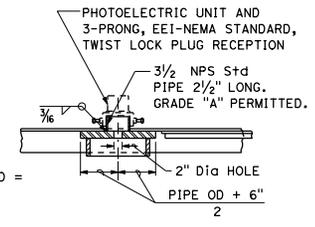
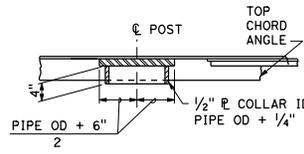
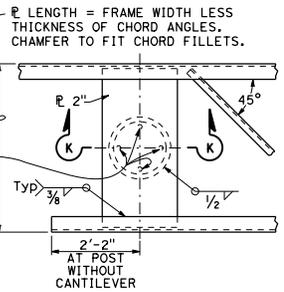
OPTIONAL GALVANIZING DRAIN HOLES: DRILL AND TAP THROUGH CAP PLATE FOR 3/8" Max Dia BOLT. HOLE SHALL BE 1/4" CLEAR OF INSIDE COLLAR WALL. BOLT LENGTH SIZED NOT TO INTERFERE WITH POST. INSTALL BOLT AFTER GALVANIZING.

POST TYPE	BOLT SIZE
II	3/8"
III	1"
IV	1 1/8"
V	1 1/8"
VI	1 1/4"
VII	1 1/4"
VIII	1 1/2"
IX	1 1/2"



OPTIONAL GALVANIZING DRAIN HOLES: DRILL AND TAP THROUGH CAP PLATE FOR 3/8" Max Dia BOLT. HOLE SHALL BE 1/4" CLEAR OF INSIDE COLLAR WALL. BOLT LENGTH SIZED NOT TO INTERFERE WITH POST. INSTALL BOLT AFTER GALVANIZING.

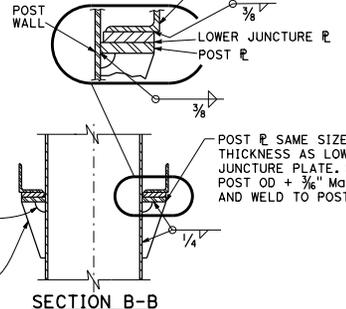
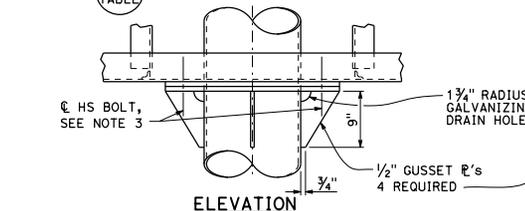
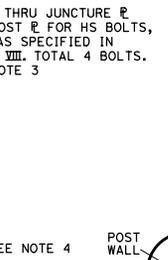
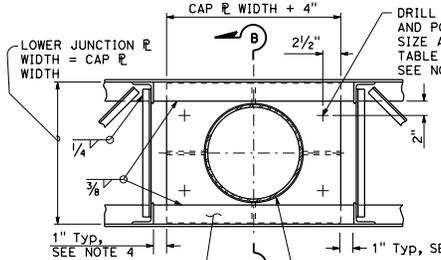
BOLT-ACCESS HOLE SINGLE POST TYPE



NOTES: (SINGLE POST TYPE)

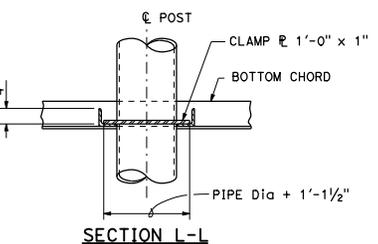
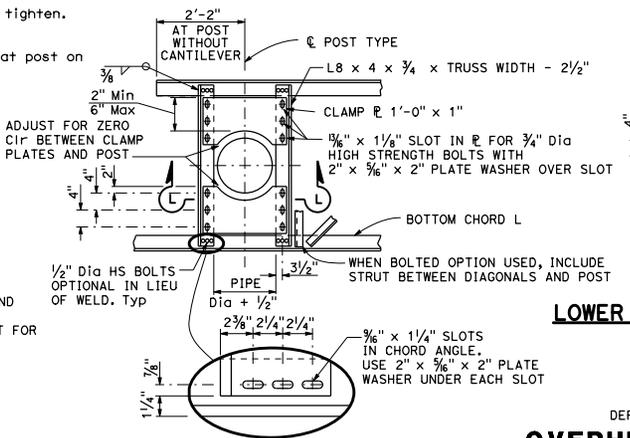
- In all cases, truss shall be supported at lower juncture connection. Bearing surface shall be finished true.
- Post to truss connections shall be fitted in shop.
- High strength bolts shall be snug tighten. Torque requirements are waived.
- See Part Plan of Cantilever Type at post on Standard Plan S4.

UPPER JUNCTURE CONNECTION SINGLE POST TYPE



LOWER JUNCTURE CONNECTION SINGLE POST TYPE

UPPER CHORD CONNECTION TO POST TWO POST TYPE



LOWER CHORD CONNECTION TO POST TWO POST TYPE

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION
OVERHEAD SIGNS-TRUSS FRAME JUNCTURE DETAILS
NO SCALE